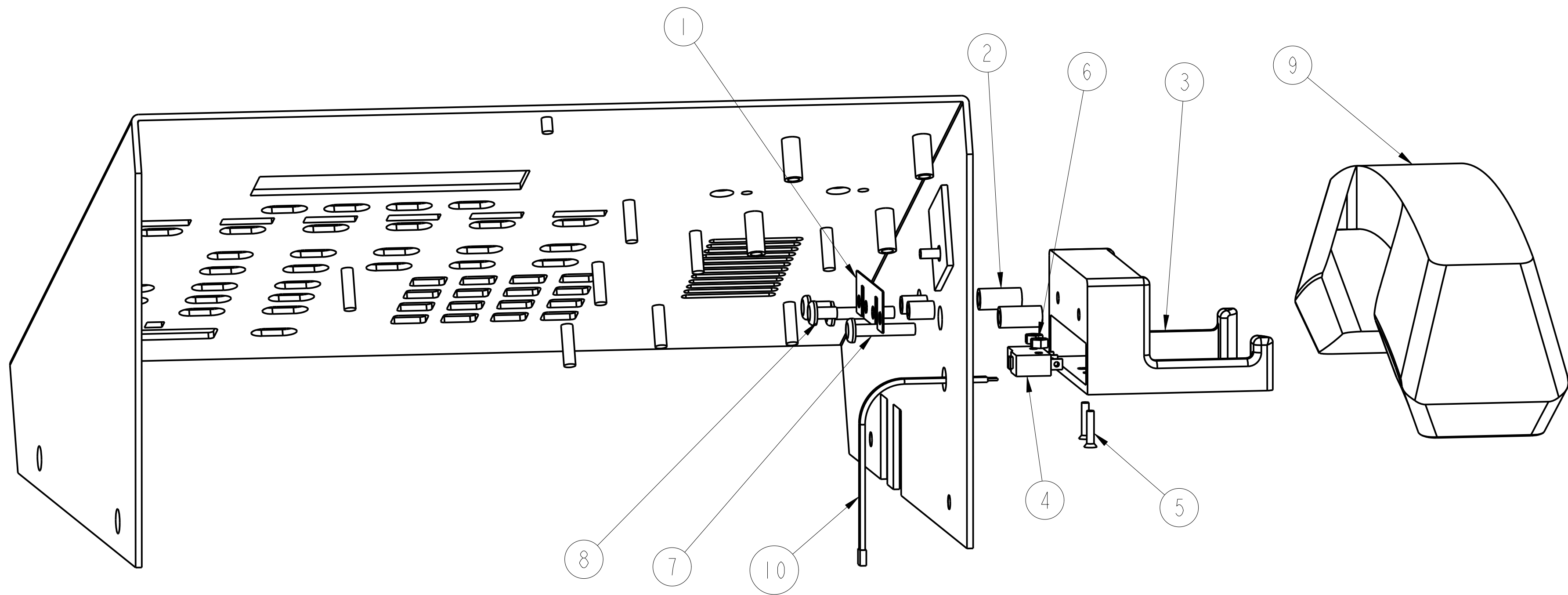


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REVISIONS				
CHG NO	LTR	DESCRIPTION	DATE	APPD
04-43-01	A	RELEASE FOR PRODUCTION	07/03/01	
41-000341	B	8800108699 WAS 5280027	03/09/06	PBH
41-000841	C	CHG. ITEM 3 P/N WAS: 8690054; CHG. ITEM 9 P/N WAS: 24900248. DRFT: DNP	03/17/06	KS
F03X003423	04	F01UI83559 WAS F01UI83105, UPDATED TO SAP P/N	07/24/12	KH



1	CABLE ASSEMBLY, SPEAKER	10		F01U183559
1	HANDSET, K STYLE	9	2490248	F01U117426
2	SCREW, 6-32 X 1/4" PH	8	5280022	F01U181432
2	6-32 X 3/4 PH PHIL ZCI	7	8800108699	F01U189966
2	2-56 HEX NUT	6	20399BB	F01U175981
2	SCREW, #2 -56 X 7/16 FHMS	5	50W027	F01U179115
1	SNAP SWITCH	4	700187	F01U183794
1	HANDSET HANGER	3	8690054-1	F01U189088
2	SPACER, 1/2" LONG	2	450385	F01U178185
1	RETURN SPRING	1	378300	F01U177465
QTY	DESCRIPTION	ITEM	PART NUMBER	SAP P/N
QTY	DESCRIPTION	ITEM	PART NUMBER	SPECIFICATION

		UNSPECIFIED LIMITS OF TOLERANCE	DATE	07/03/01	 TELEX COMMUNICATIONS INC. Lincoln Nebraska U.S.A.		
		DECIMAL: FRACTION:	DR BY	JSS			
		.X = ±.030 IN MACHINED	CHK	BSKL 7/3/01			
		.XX = ±.010 IN FINISH 64 ✓	APPR	DEE 7/3/01			
		.XXX = ±.005 IN	PROD	CLS 7/3/01			
		ANGLES ± 1°, BENDS ±2°	MAT'L		TITLE: H-4 HANDSET OPTION FACTORY INSTALLED (0100580)		
		STRAIGHTNESS AND/OR FLATNESS .005 IN./1 IN.					
		CONCENTRICITY					
		UNMARKED ANGLES, BENDS AND INTERSECTIONS 90°					
		THREADS - EXT. CLASS 2A INT. CLASS 2B					
NEXT ASSY	USED ON		SEE BILL OF MATERIAL		SIZE	CODE IDENT	DWG. No.
					C	57010	F01U144192
APPLICATIONS					SCANZA NONE		SHEET 1 OF 1

2. ATTACH ITEM 5 TERMINAL HOUSING TO PCB HEADERS.
1. SOLDER RED WIRE OF ITEM 5 TO ITEM 4 TERMINAL #3 (NO).
- SOLDER BROWN WIRE OF ITEM 5 TO ITEM 4 TERMINAL #1 (C).

NOTES:

NOTES: